

Aperflux 851

High Medium Pressure Gas Regulator



TECHNICAL BROCHURE

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www.fiorentini.com

Who we are

We are a global organization specialized in designing and manufacturing technologically advanced solutions for natural gas treatment, transmission and distribution systems.

We are the ideal partner for operators in the Oil & Gas sector, with a business offer that goes across the whole natural gas chain.

We are in constant evolution to meet our customers' highest expectations in terms of quality and reliability.

Our aim is to be a step ahead of the competition, with customized technologies and an after-sale service program undertaken with the highest grade of professionalism.



Pietro Fiorentini advantages



Localised technical support



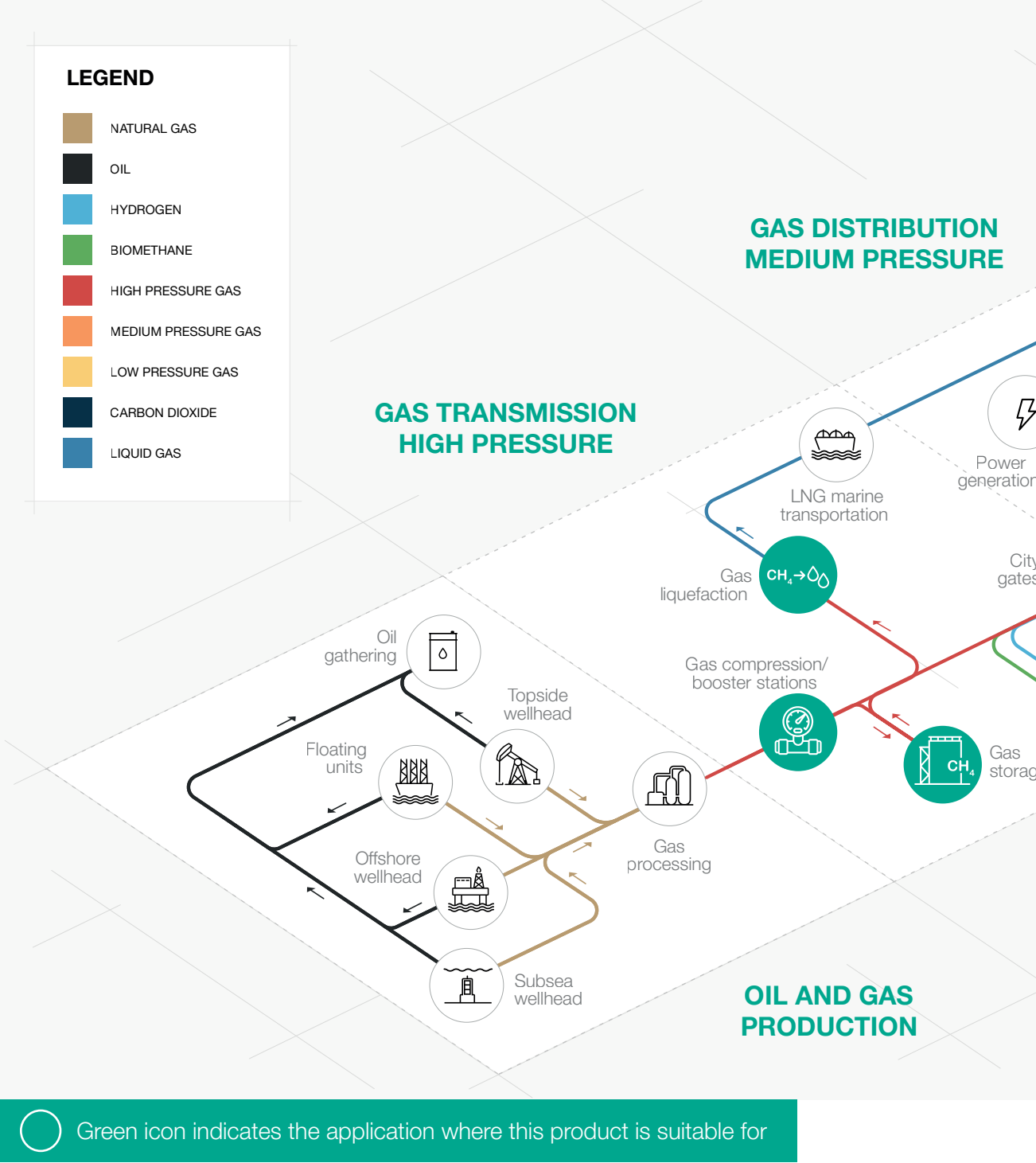
Experience since 1940



We operate in over 100 countries



Area of Application



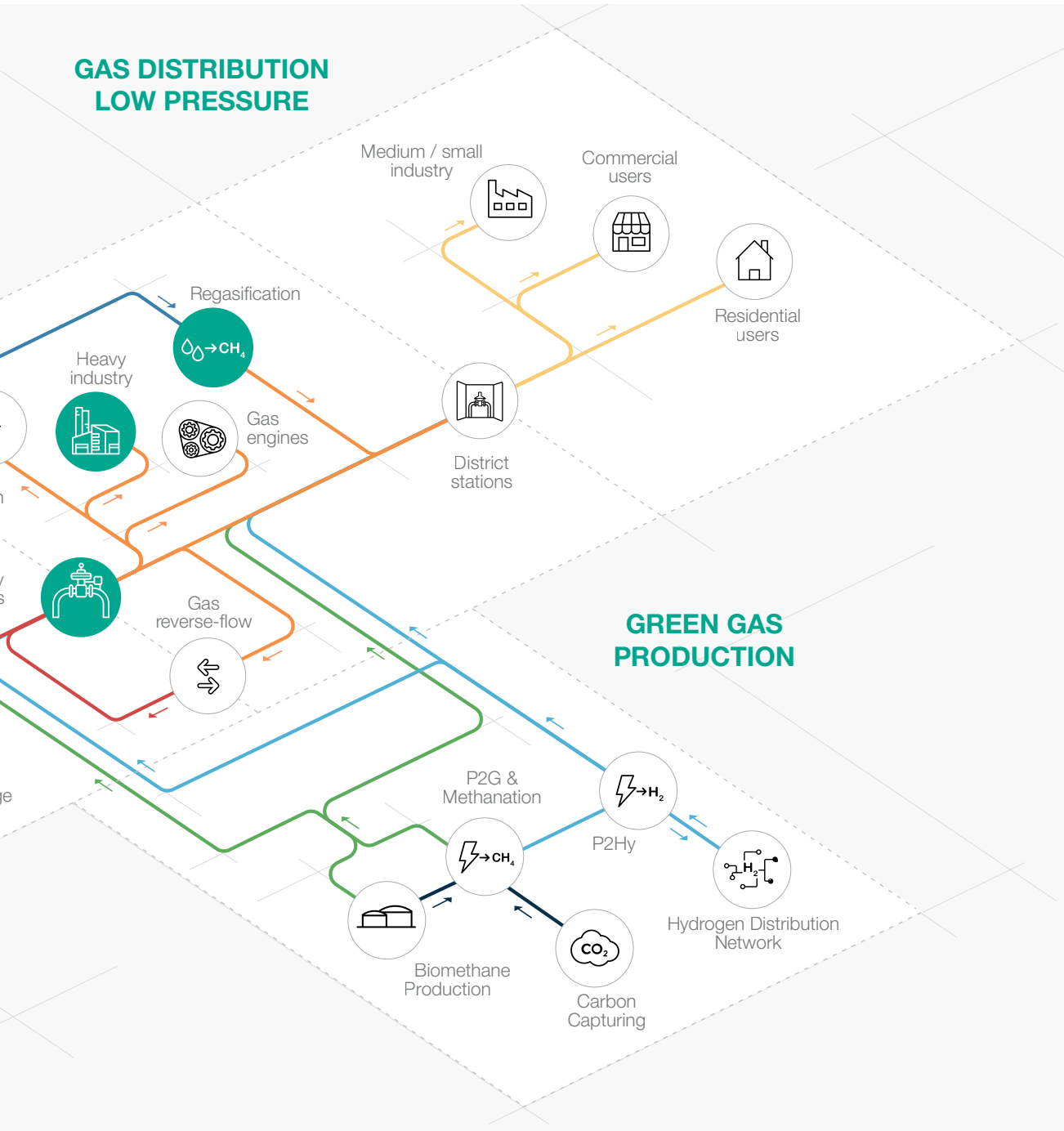


Figure 1 Area of Application Map



Introduction

Aperflux 851 is one of the **pilot-operated gas pressure regulators** designed and manufactured by Pietro Fiorentini.

This device is suitable for use with previously filtered non-corrosive gases, and it is mainly used for high-pressure transmission systems and for medium pressure natural gas distribution networks.

According to the European Standard EN 334, it is classified as **Fail Open**.

The Aperflux 851 is **Hydrogen Ready** for NG-H₂ blending.

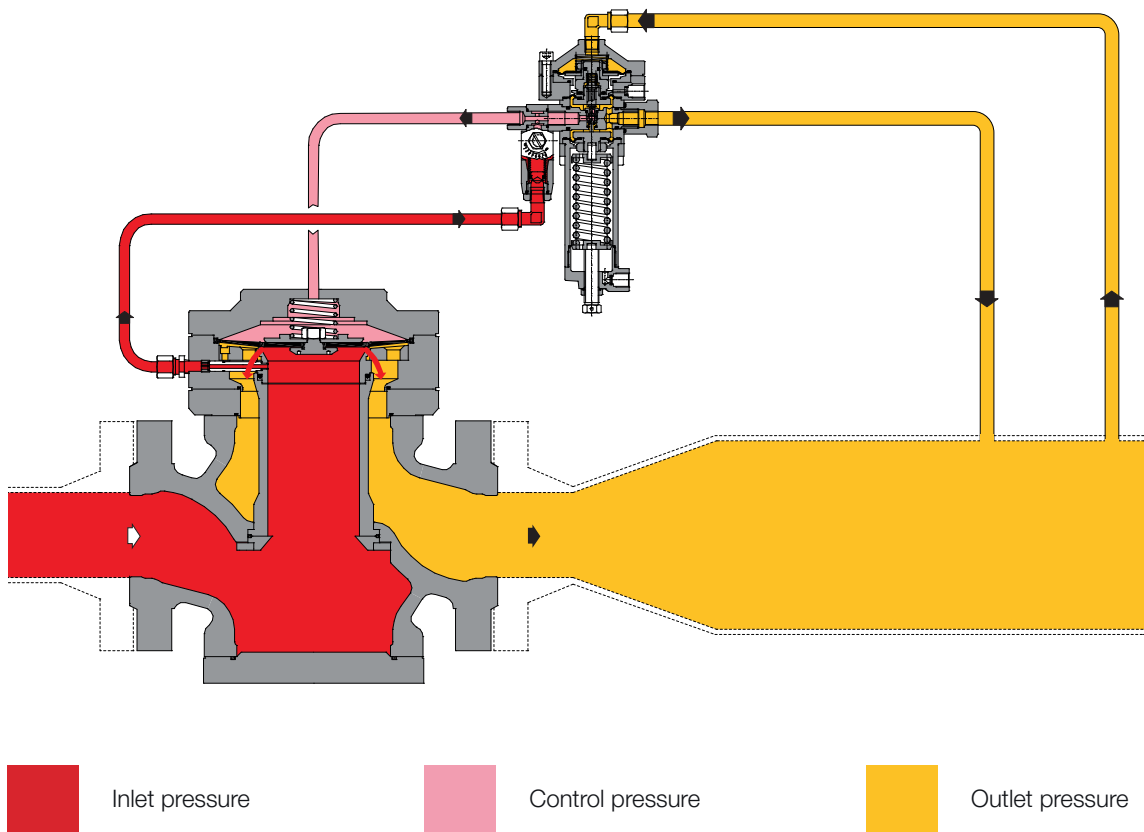


Figure 2 Aperflux 851

Features and Calibration ranges

Aperflux 851 is a **pilot-operated** device for high pressure and medium pressure with a unique **dynamic balancing system** which ensures an **outstanding turn down ratio** combined with an extremely **accurate outlet pressure control**.

Aperflux 851 is a balanced pressure regulator. This means that the controlled outlet pressure is not affected by variations in the inlet pressure and flow during its operation. Therefore a balanced regulator can have a single-size orifice for all pressure and flow conditions.

This regulator is suitable for use with previously filtered, non corrosive gases, in natural gas transmission and distribution networks as well as high load industrial application.

It is a **truly top entry design** which allows an **easy maintenance** of parts directly in the field **without removing the body from the pipework**.

Set point adjustment of the regulator is achieved via a pilot, loading and unloading the pressure in the Aperflux upper diaphragm chamber.

The modular design of Aperflux pressure regulators allows for the factory (or retro-site fitting) of an emergency monitor regulator PM/819 or a slamshut valve SB/82 or HB/97 (depending on size). Additionally an integral silencer DB851 can be installed. All without removing the body from the pipeline.

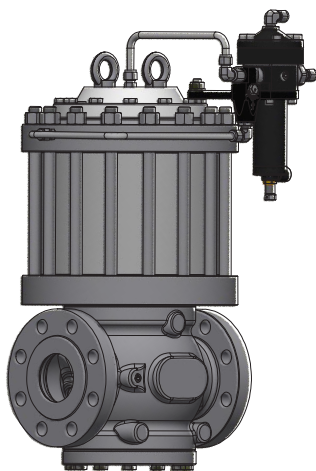


Figure 3 Aperflux 851 with DB/851 silencer

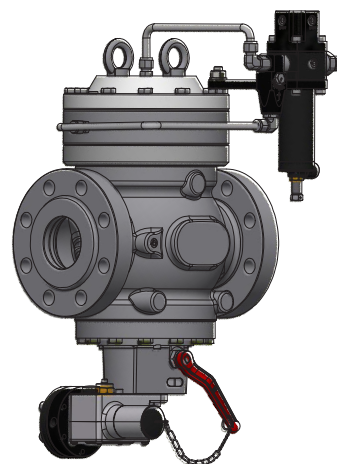


Figure 4 Aperflux 851 with SB/82 slam shut valve



Aperflux 851 competitive advantages



Balanced type



Top Entry



Operates with low differential pressure



Easy maintenance



High accuracy



Low noise



High turn-down ratio



Built-in accessories



Built-in pilot filter



Biomethane compatible and 20% Hydrogen blending compatible. Higher blending available on request

Features

Features	Values
Design pressure* (PS ¹ / DP ²)	up to 10.2 MPa up to 102 barg
Ambient temperature* (TS ¹)	from -20 °C to +60 °C from -4 °F to +140 °F
Inlet gas temperature*	from -20 °C to +60 °C from -4 °F to +140 °F
Inlet pressure (MAOP / p _{umax} ¹)	from 0.13 to 8.5 MPa from 1.3 to 85 barg
Range of downstream pressure (Wd ¹)	from 0.08 to 7.4 MPa from 0.8 to 74 barg
Available accessories	DB/851 Silencer, SB/82 Slam-shut, HB/97 Slam shut, PM/819 Monitor, opening indicator
Minimum operating differential pressure (Δp _{min} ¹)	0.05 MPa - recommended 0.2 MPa 0.5 barg - recommended 2 barg
Accuracy class (AC ¹)	up to 2.5 (depending on working conditions)
Lock-up pressure class (SG ¹)	up to 10 (depending on working conditions)
Nominal size (DN ^{1,2})	DN 25 1"; DN 50 2"; DN 80 3"; DN 100 4"; DN 150 6"; DN 200 8"; DN 250 10"
Connections	Class 150/300/600 RF / RTJ according to ASME B 16.5 or PN 16/25/40 according to ISO 7005

⁽¹⁾ according to EN334 standard

⁽²⁾ according to ISO 23555-1 standard

^(*) NOTE: Different functional features and/or extended temperature ranges may be available on request. Stated inlet gas temperature range is the maximum for which the equipment's full performance, including accuracy is guaranteed. Product may have a different pressure or temperature ranges according to the version and/or installed accessories.

Table 1 Features

Materials and Approvals

Part	Material
Body	Cast steel ASTM A352 LCC for classes 300 and 600 ASTM A216 WCB for classes 150 and PN16
Cover	Rolled or forged carbon steel
Seat	Stainless steel for DN ≤3" Carbon Steel with seal edge in stainless steel for size ≥ 4"
Diaphragm	Vulcanized rubber
Sealing ring	Nitril rubber
Compression fittings	Zinc-plated carbon steel

NOTE: The materials indicated above refer to the standard models. Different materials can be provided according to specific needs.

Table 2 Materials

Construction Standards and Approvals

Aperflux 851 regulator is designed according to European standard EN 334.

The regulator reacts in opening (Fail Open) according to EN 334.

The product is certified according to European Directive 2014/68/EU (PED).

Leakage class: bubble tight, better than VIII according to ANSI/FCI 70-3.



EN 334



PED-CE



Pilot ranges and types

Type	Model	Operation	Range Wh		Spring Table web link
			MPa	barg	
Main pilot	302/A	Manual	0.08 - 0.95	0.8 - 9.5	TT 653
Main pilot	304/A	Manual	0.7 - 4.3	7 - 43	TT 653
Main pilot	305/A	Manual	2 - 6	20 - 60	TT 653
Main pilot	307/A	Manual	4.1 - 7.4	41 - 74	TT 1146

Table 3 Settings Table

Pilot adjustment	
Pilot type .../A	Manual setting
Pilot type .../D	Electric remote control setting
Pilot type .../CS	Pneumatic remote control setting
Pilot type .../FIO	Smart unit for remote setting, monitoring, flow limitation

Table 4 Pilot adjustment table

General link to the calibration tables: [PRESS HERE](#) or use the QR code:



The pilot system comes complete with an adjustable AR100 restrictor. The flow rate of the pilot system is controlled by the bleed rate through the AR100 restrictor which influences the response time of the regulator.

Pressure drop through the adjustable AR100 restrictor shall be about 0.02 MPa (0.2 barg) at the minimum opening flow of the regulator and about 0.1 MPa (1 barg) at the maximum opening flow of the regulator.

Accessories

For the pressure regulators:

- Cg limiter
- Visual opening indicator
- Silencer
- Slam shut valve
- Monitor

For the pilot circuit:

- Heating cable for preheating pilot circuit
- Electrical heater PPH200
- Supplementary filter CF14 or CF14/D

In-line Monitor

The in-line monitor is generally installed **upstream** of the active regulator.

Although the function of the monitor regulator is different, the two regulators are virtually identical from the point of view of their mechanical components.

The only difference is that the monitor is set at a higher pressure than the active regulator.

The Cg coefficient of the active regulator is the same, however during the sizing process, the differential pressure drop generated by the fully open in-line monitor shall be considered. As a general practise to incorporate this effect, a 20% reduction of the active regulator's Cg value can be applied.

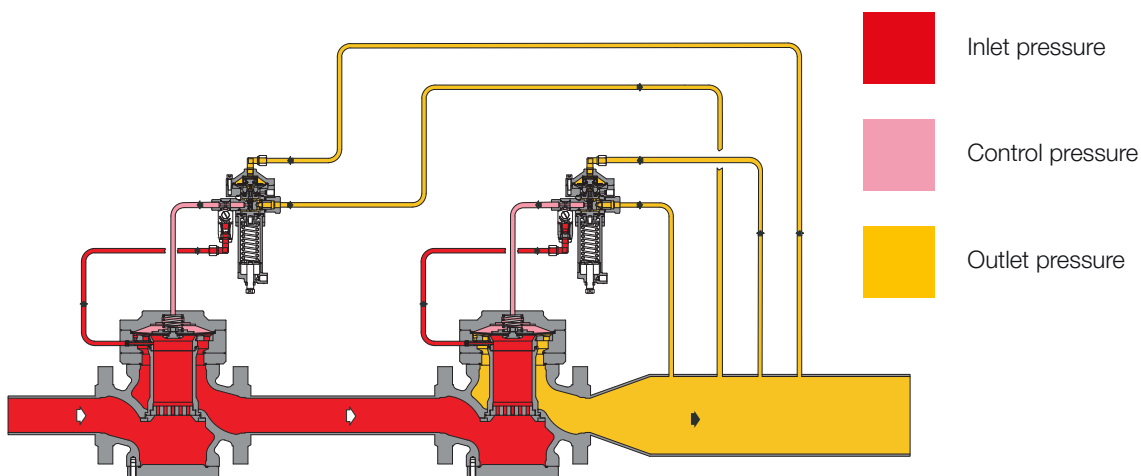


Figure 5 Aperflux 851 with In-line monitor setup



PM/819 monitor

This emergency regulator (monitor) is directly integrated onto the body of the main regulator. Both pressure regulators, therefore, use the same valve body, although they have independent actuators, pilots and valve seats.

The monitor is normally in the fully open position during normal operation of the active regulator and takes over in the event of its failure.








The operational characteristics of the PM/819 monitor are the same as for the Reflux 819 regulator (refer to that specific technical brochure).

The Cg coefficients of regulators having an incorporated monitor is 5% lower than those for standard version.

This solution allows the construction of pressure reduction lines with compact dimensions.

Another great advantage offered by the incorporated monitor regulator is that **it can be installed at any time**, even on an existing regulator, **without major changes to the pipework.**

The main characteristics of this device are:

-  Compact dimensions
-  Completely independent
-  "Fail to close" action
-  Built-in pilot filter
-  Visual opening indicator
-  Easy maintenance
-  Limit switch option
-  Accelerator option

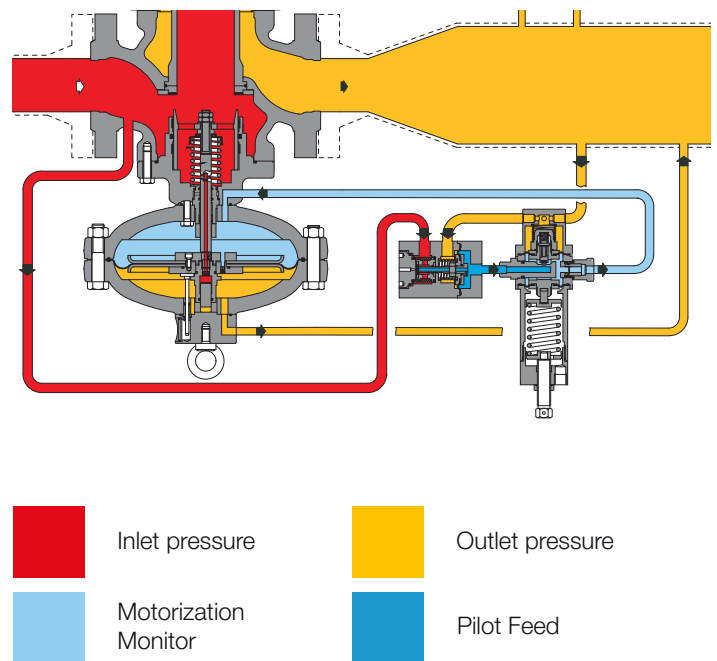


Figure 6 Aperflux 851 with PM/819

Type	Model	Operation	Range Wh		Spring Table web link
			MPa	barg	
Main pilot	204/A	Manual	0.03 - 4.3	0.3 - 43	TT 433
Main pilot	205/A	Manual	2 - 6	20 - 60	TT 799
Main pilot	207/A	Manual	4.1 - 7.4	41 - 74	TT 1146

Table 5 Setting table

Types of pilot adjustment	
Pilot type .../A	Manual setting
Pilot type .../D	Electric remote control setting
Pilot type .../CS	Pneumatic remote control setting
Pilot type .../FIO	Smart unit for remote setting, monitoring, flow limitation

Table 6 Pilot adjustment table

The monitor regulator can be equipped with an additional pilot called “accelerator” to enable a quick response time during the monitor take over. According to PED the accelerator is required on the monitor when acting as a safety accessory.

Type	Model	Operation	Range Wh		Spring Table web link
			MPa	barg	
Accelerator	M/A	Manual	0.03 - 2	0.3 - 20	TT 354
Accelerator	M/A1	Manual	2 - 6.3	20 - 63	TT 892
Accelerator	M/A2	Manual	4 - 7.5	40 - 75	TT 892

Table 7 Accelerator adjustment table

General link to the calibration tables: [PRESS HERE](#) or use the QR code:





DB/851 silencer

Whenever certain noise limit is desired, an additional silencer allows to considerably reduce the noise level (dBA).

Aperflux 851 pressure regulator can be supplied with an **incorporated silencer** in either the standard version or version with incorporated slam shut or monitor regulator.

The high efficiency noise absorption takes place at the point where the noise is generated, thus preventing its propagation.

With the built-in silencer, the C_g valve coefficient is 5% lower than the corresponding version without.

Given the modular arrangement of the regulator, the silencer may be retrofitted to both standard Aperflux 851 version as well as those with incorporated slam shut or monitor, **without the need to modify the main piping.**

Pressure reduction and control operate in the same manner as the standard version.

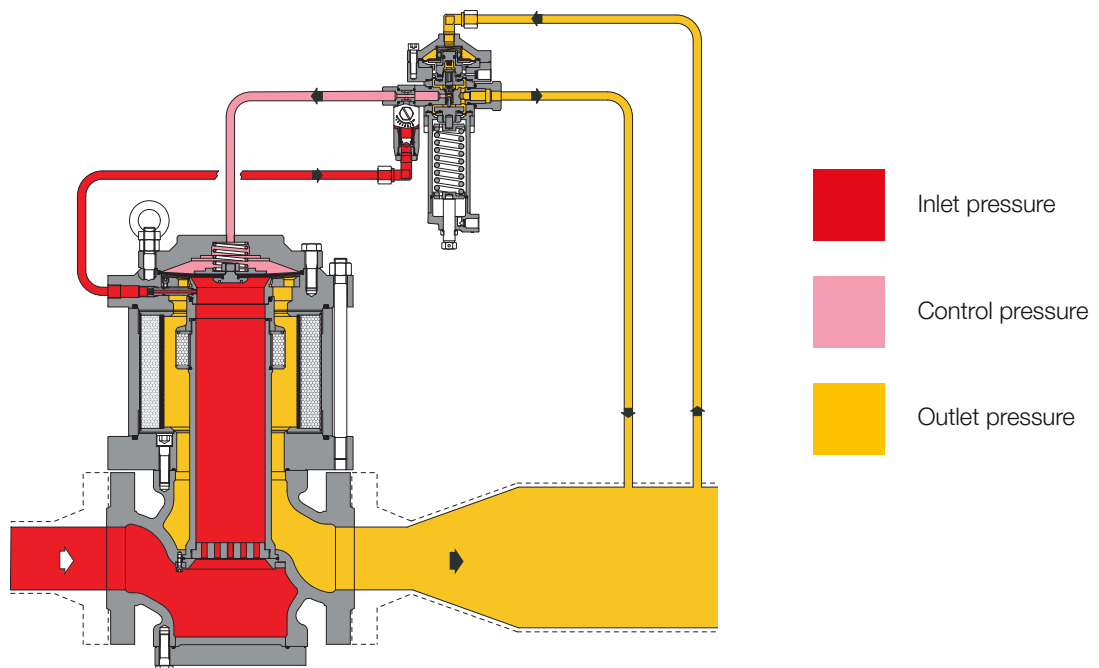


Figure 7 Aperflux 851 with Silencer DB/851

The chart below represents the silencer effectiveness based on some common reference conditions for 2", 4" and 6". For actual calculations at specific desired conditions please refer to the online sizing tool or contact your closest Pietro Fiorentini representative.

- Pd 0.4 MPa | 4 barg NO Silencer
- Pd 0.4 MPa | 4 barg DB/851
- Pd 2 MPa | 20 barg NO SILENCER
- Pd 2 MPa | 20 barg DB/851
- Pd 4 MPa | 40 barg NO Silencer
- Pd 4 MPa | 40 barg DB/851
- Recommended noise limit (85 dBA at 1 mt | 3 feet)

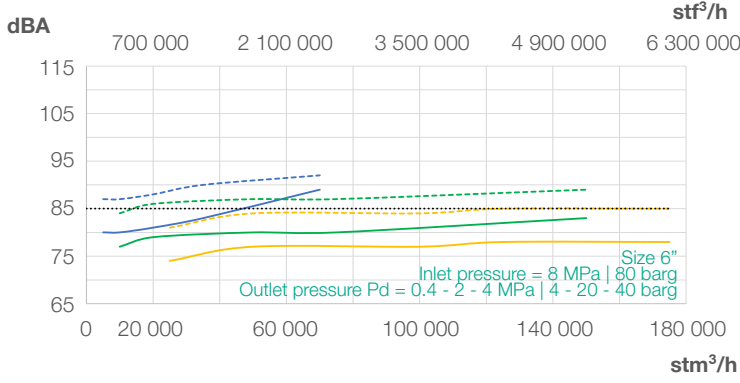
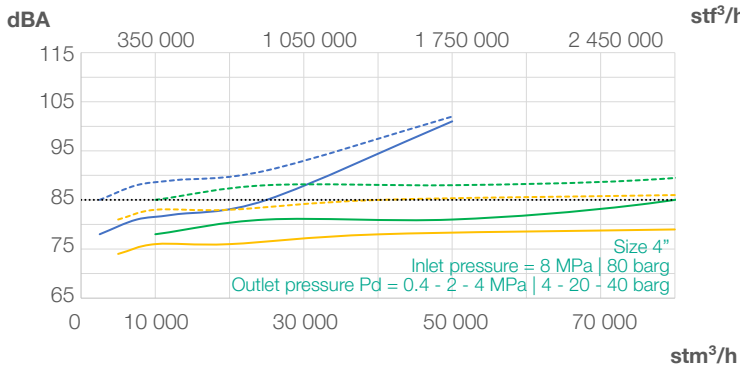
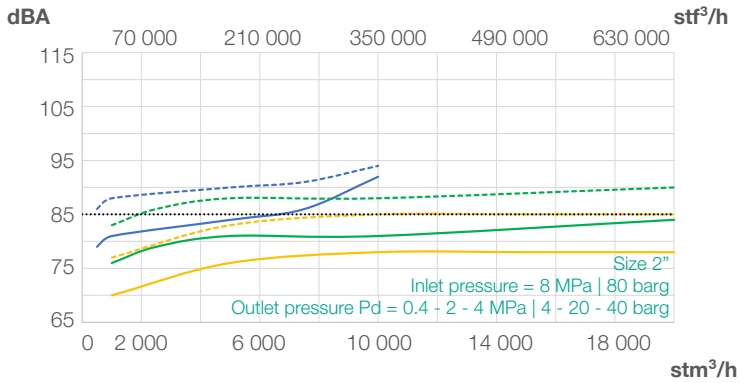
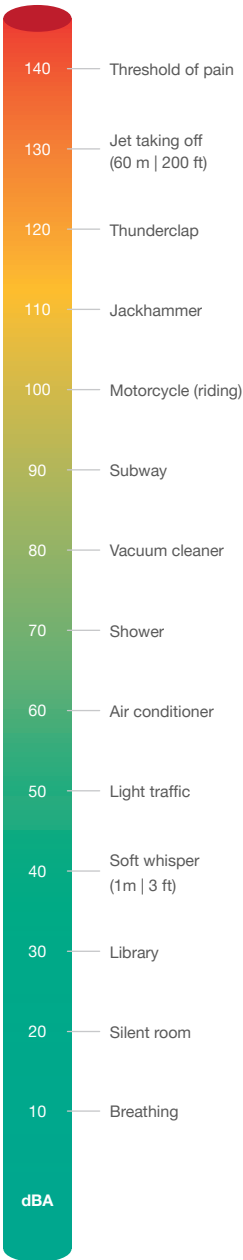


Chart 1 Aperflux 851's silencer efficiency charts



SB/82 or HB/97 slam shut valve









Aperflux 851 pressure regulator offers the possibility of installing an **SB/82 or HB/97 incorporated slam shut valve**, depending on the regulator size, and this can be done either during the manufacturing process or be retrofitted in the field.

SB/82 is available for all sizes, while HB/97 is available from 4" to 10" only.

Retrofitting can be done without modifying the pressure regulator assembly.

With the built-in slam shut, the Cg valve coefficients is 5% lower than the corresponding version without.

The main characteristics of this device are:

-  Over Pressure Shut-Off
-  Under Pressure Shut-Off
-  Internal by-pass
-  Push button for tripping test
-  Compact dimensions
-  Easy maintenance
-  Remote tripping option
-  Limit switch option

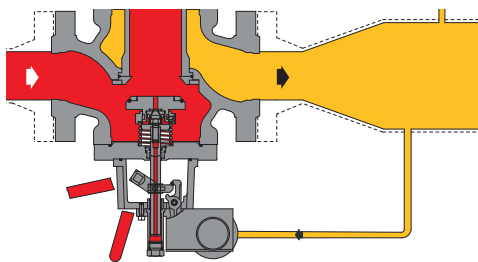


Figure 8 Aperflux 851 with SB/82

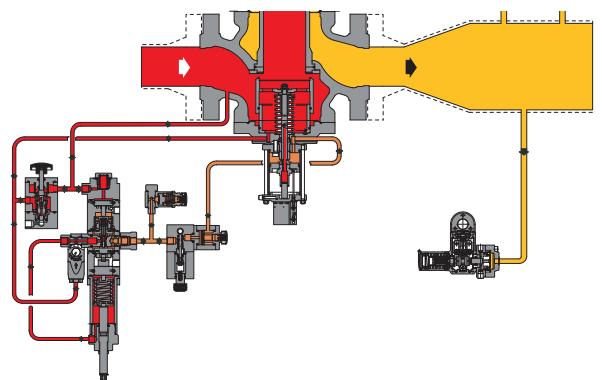


Figure 9 Aperflux 851 with HB/97



Inlet pressure



Motorization



Outlet pressure

Pressure switch types and ranges					
SSV Type	Model	Operation	Range Wh		Spring Table web link
			KPa	mbarg	
SB/82	101M	OPSO	2 - 100	20 - 1000	TT 1331
		UPSO	1 - 26	10 - 260	
SSV Type	Model	Operation	Range Wh		Spring Table web link
			MPa	barg	
SB/82	102M	OPSO	0.02 - 0.55	0.2 - 5.5	TT 1331
		UPSO	0.02 - 0.28	0.2 - 2.8	
SB/82	102MH	OPSO	0.02 - 0.55	0.2 - 5.5	TT 1331
		UPSO	0.28 - 0.55	2.8 - 5.5	
SB/82	103M	OPSO	0.2 - 2.2	2 - 22	TT 1331
		UPSO	0.02 - 0.8	0.2 - 8	
SB/82	103MH	OPSO	0.2 - 2.2	2 - 22	TT 1331
		UPSO	0.8 - 1.9	8 - 19	
SB/82	104M	OPSO	1.5 - 4.5	15 - 45	TT 1331
		UPSO	0.16 - 1.8	1.6 - 18	
SB/82	104MH	OPSO	1.5 - 4.5	15 - 45	TT 1331
		UPSO	1.8 - 4.1	18 - 41	
SB/82	105M	OPSO	3 - 9	30 - 90	TT 1331
		UPSO	0.3 - 4.4	3 - 44	
SB/82	105MH	OPSO	3 - 9	30 - 90	TT 1331
		UPSO	4.4 - 9	44 - 90	
HB/97	103	OPSO	0.13 - 1.1	1.3 - 11	TT 984
		UPSO	0.04 - 0.68	0.4 - 6.8	
HB/97	104	OPSO	1 - 3.15	10 - 31.5	TT 984
		UPSO	0.1 - 2.06	1 - 20.6	
HB/97	105	OPSO	2.5 - 7.6	25 - 76	TT 985
		UPSO	0.25 - 5	2.5 - 50	
HB/97	105/92	OPSO	5.8 - 8.5	58 - 85	TT 985
		UPSO	4.5 - 7.5	45 - 75	

Table 8 Setting table



Weights and Dimensions

Aperflux 851

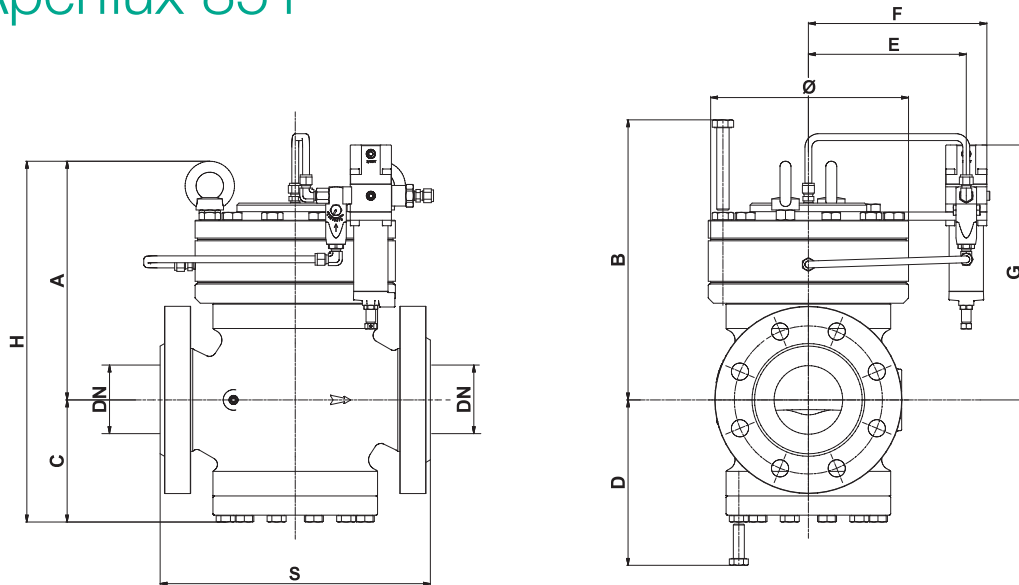


Figure 10 Aperflux 851 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm] Size (DN) - inches	25		50		80		100		150		200		250	
	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	125	4.9"	160	6.3"	245	9.6"	290	11.4"	385	15.2"	490	19.3"	615	24.2"
A	200	7.9"	230	9.1"	300	11.8"	340	13.4"	420	16.5"	455	17.9"	580	22.8"
B	230	9.1"	260	10.2"	340	13.4"	380	15.0"	470	18.5"	510	20.1"	520	20.5"
C	100	3.9"	130	5.1"	150	5.9"	190	7.5"	240	9.4"	265	10.4"	340	13.4"
D	130	5.1"	160	6.3"	200	7.9"	250	9.8"	300	11.8"	320	12.6"	440	17.3"
E	140	5.5"	145	5.7"	190	7.5"	210	8.3"	260	10.2"	315	12.4"	370	14.6"
F	160	6.3"	175	6.9"	220	8.7"	240	9.4"	290	11.4"	345	13.6"	415	16.3"
G	260	10.2"	280	11.0"	350	13.8"	380	15.0"	450	17.7"	490	19.3"	380	15.0"
H	300	11.8"	360	14.2"	450	17.7"	530	20.9"	660	26.0"	720	28.3"	920	36.2"
Tube Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	20	44	35	77	76	168	115	254	235	518	335	739	700	1543
ANSI 300	21	46	36	79	82	181	128	282	257	567	395	871	750	1653
ANSI 600	22	49	38	84	85	187	138	304	290	639	435	959	850	1874

Table 9 Weights and dimensions

Aperflux 851+ SB/82 or HB/97

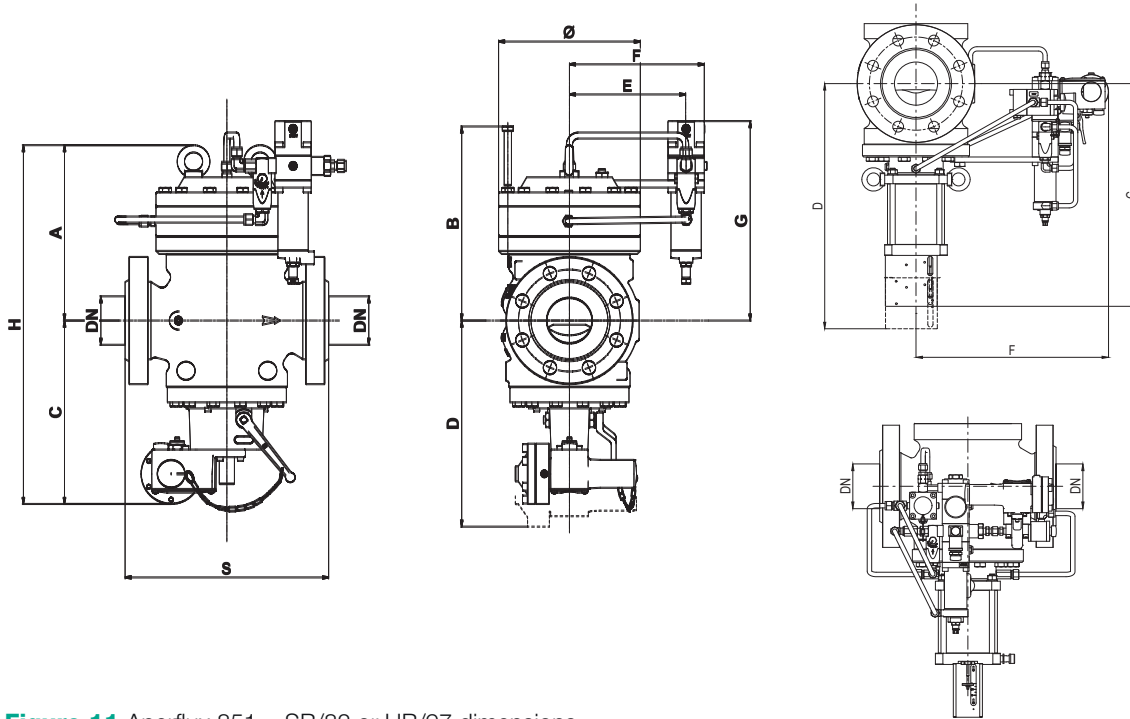


Figure 11 Aperflux 851 + SB/82 or HB/97 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm]	25		50		80		100		150		200		250	
	1"		2"		3"		4"		6"		8"		10"	
Size (DN) - inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	125	4.9"	160	6.3"	245	9.6"	290	11.4"	385	15.2"	490	19.3"	615	24.2"
A	200	7.9"	230	9.1"	300	11.8"	340	13.4"	420	16.5"	455	17.9"	580	22.8"
B	230	9.1"	260	10.2"	340	13.4"	380	15.0"	470	18.5"	510	20.1"	520	20.5"
C with SB/82	215	8.5"	240	9.4"	270	10.6"	300	11.8"	375	14.8"	450	17.7"	680	26.8"
C with HB/97	-	-	-	-	-	-	518	20.4"	645	25.4"	687	27.0"	796	31.3"
D with SB/82	320	12.6"	370	14.6"	420	16.5"	480	18.9"	600	23.6"	665	26.2"	900	35.4"
D with HB/97	-	-	-	-	-	-	650	25.6"	835	32.9"	900	35.4"	1060	41.7"
E	140	5.5"	145	5.7"	190	7.5"	210	8.3"	260	10.2"	315	12.4"	370	14.6"
F with HB/97	-	-	-	-	-	-	358	14.1"	410	16.1"	445	17.5"	510	20.1"
F	160	6.3"	175	6.9"	220	8.7"	240	9.4"	290	11.4"	345	13.6"	415	16.3"
G	260	10.2"	280	11.0"	350	13.8"	380	15.0"	450	17.7"	490	19.3"	380	15.0"
H	415	16.3"	470	18.5"	570	22.4"	640	25.2"	795	31.3"	905	35.6"	1260	49.6"
Tubing Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	27	60	44	97	86	190	130	287	260	573	400	882	750	1653
ANSI 300	27	60	46	101	92	203	145	320	290	639	470	1036	800	1764
ANSI 600	30	66	48	106	96	212	155	342	320	705	510	1124	900	1984

Table 10 Weights and dimensions

Aperflux 851 + PM/819

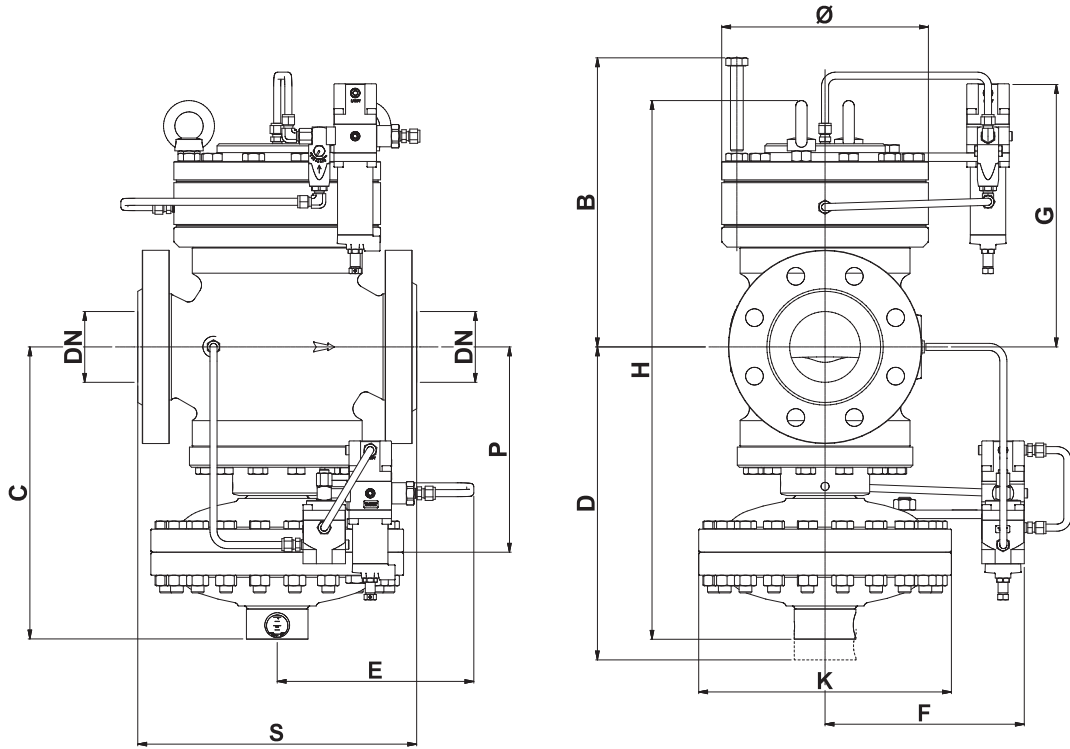


Figure 12 Aperflux 851 + PM/819 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm]	25		50		80		100		150		200		250	
Size (DN) - inches	1"		2"		3"		4"		6"		8"		10"	
	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	125	4.9"	160	6.3"	245	9.6"	290	11.4"	385	15.2"	490	19.3"	615	24.2"
B	230	9.1"	260	10.2"	340	13.4"	380	15.0"	470	18.5"	510	20.1"	520	20.5"
C	320	12.6"	350	13.8"	430	16.9"	490	19.3"	650	25.6"	750	29.5"	680	26.8"
D	410	16.1"	430	16.9"	530	20.9"	600	23.6"	735	28.9"	850	33.5"	900	35.4"
E	370	14.6"	370	14.6"	410	16.1"	410	16.1"	485	19.1"	485	19.1"	370	14.6"
F	270	10.6"	270	10.6"	310	12.2"	310	12.2"	385	15.2"	385	15.2"	415	16.3"
G	260	10.2"	280	11.0"	350	13.8"	380	15.0"	450	17.7"	490	19.3"	380	15.0"
H	520	20.5"	580	22.8"	730	28.7"	830	32.7"	1070	42.1"	1205	47.4"	1380	54.3"
K	278	10.9"	278	10.9"	360	14.2"	360	14.2"	510	20.1"	510	20.1"	610	24.0"
P	170	6.7"	200	7.9"	260	10.2"	290	11.4"	320	12.6"	370	14.6"	500	19.7"
Tubing Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	33	73	68	150	135	298	160	353	370	816	525	1157	1100	2425
ANSI 300	34	75	70	154	138	304	165	364	390	860	585	1290	1150	2535
ANSI 600	35	77	72	159	148	326	190	419	420	926	625	1378	1250	2756

Table 11 Weights and dimensions

Aperflux 851+ DB/851

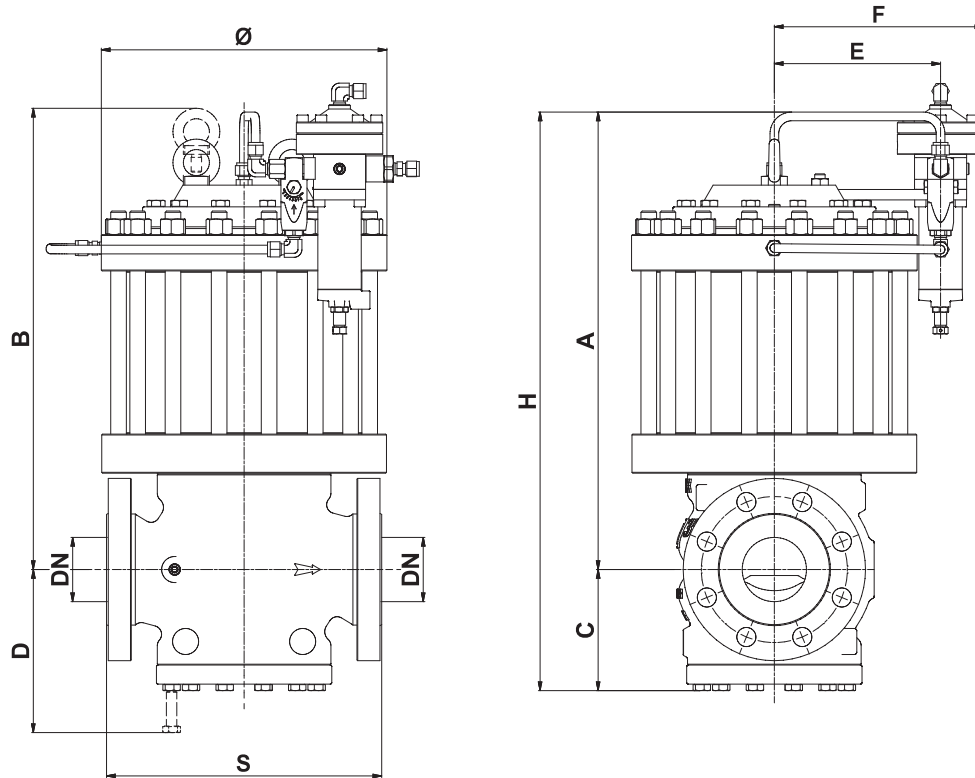


Figure 13 Aperflux 851 + DB/851 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm]	25		50		80		100		150		200		250	
	1"		2"		3"		4"		6"		8"		10"	
Size (DN) - inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	220	8.7"	300	11.8"	330	13.0"	390	15.4"	480	18.9"	645	25.4"	740	29.1"
A	355	14.0"	420	16.5"	500	19.7"	570	22.4"	715	28.1"	910	35.8"	1025	40.4"
B	465	18.3"	530	20.9"	625	24.6"	695	27.4"	850	33.5"	1045	41.1"	1085	42.7"
C	100	3.9"	130	5.1"	150	5.9"	190	7.5"	240	9.4"	265	10.4"	340	13.4"
D	130	5.1"	160	6.3"	200	7.9"	250	9.8"	300	11.8"	320	12.6"	440	17.3"
E	162	6.4"	196	7.7"	216	8.5"	241	9.5"	234	9.2"	237	9.3"	262	10.3"
F	192	7.6"	226	8.9"	246	9.7"	271	10.7"	264	10.4"	267	10.5"	292	11.5"
H	455	17.9"	550	21.7"	650	25.6"	760	29.9"	980	38.6"	1175	46.3"	1215	47.8"
Tubeing Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	673	1484	100	220	168	370	240	529	391	862	760	1676	1240	2734
ANSI 300	708	1561	102	225	177	390	268	591	433	955	834	1839	1292	2848
ANSI 600	752	1658	104	229	180	397	278	613	466	1027	874	1927	1392	3069

Table 12 Weights and dimensions

Aperflux 851 + DB/851 + SB/82 or HB/97

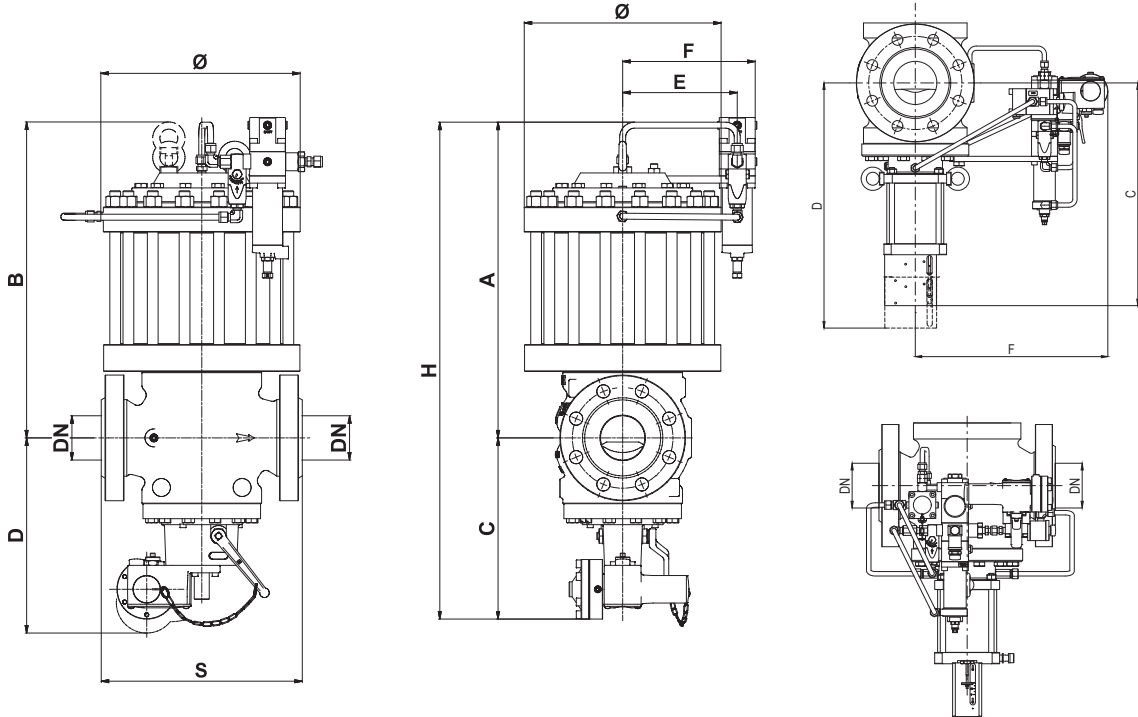


Figure 14 Aperflux 851 + DB/851 + SB/82 or HB/97 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm]	25		50		80		100		150		200		250	
	1"		2"		3"		4"		6"		8"		10"	
Size (DN) - inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	220	8.7"	300	11.8"	330	13.0"	390	15.4"	480	18.9"	645	25.4"	740	29.1"
A	335	13.2"	420	16.5"	500	19.7"	570	22.4"	715	28.1"	910	35.8"	1025	40.4"
B	465	18.3"	530	20.9"	625	24.6"	695	27.4"	850	33.5"	1045	41.1"	1085	42.7"
C with SB/82	215	8.5"	240	9.4"	270	10.6"	300	11.8"	375	14.8"	450	17.7"	680	26.8"
C with HB/97	-	-	-	-	-	-	518	20.4"	645	25.4"	687	27.0"	796	31.3"
D with SB/82	320	12.6"	370	14.6"	420	16.5"	480	18.9"	600	23.6"	665	26.2"	900	35.4"
D with HB/97	-	-	-	-	-	-	650	25.6"	935	36.8"	900	35.4"	1060	41.7"
E	192	7.6"	226	8.9"	246	9.7"	271	10.7"	264	10.4"	267	10.5"	292	11.5"
F with HB/97	-	-	-	-	-	-	358	14.1"	410	16.1"	445	17.5"	510	20.1"
F	485	19.1"	550	21.7"	645	25.4"	705	27.8"	880	34.6"	1135	44.7"	1736	68.3"
H	675	26.6"	783	30.8"	912	35.9"	1007	39.6"	1216	47.9"	1517	59.7"	1712	67.4"
Tubing Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	54	119	109	240	178	392	255	562	416	917	825	1819	1290	2844
ANSI 300	56	123	112	247	187	412	283	624	466	1027	909	2004	1342	2959
ANSI 600	58	128	114	251	191	421	294	648	499	1100	949	2092	1442	3179

Table 13 Weights and dimensions

Aperflux 851 + DB/851 + PM/819

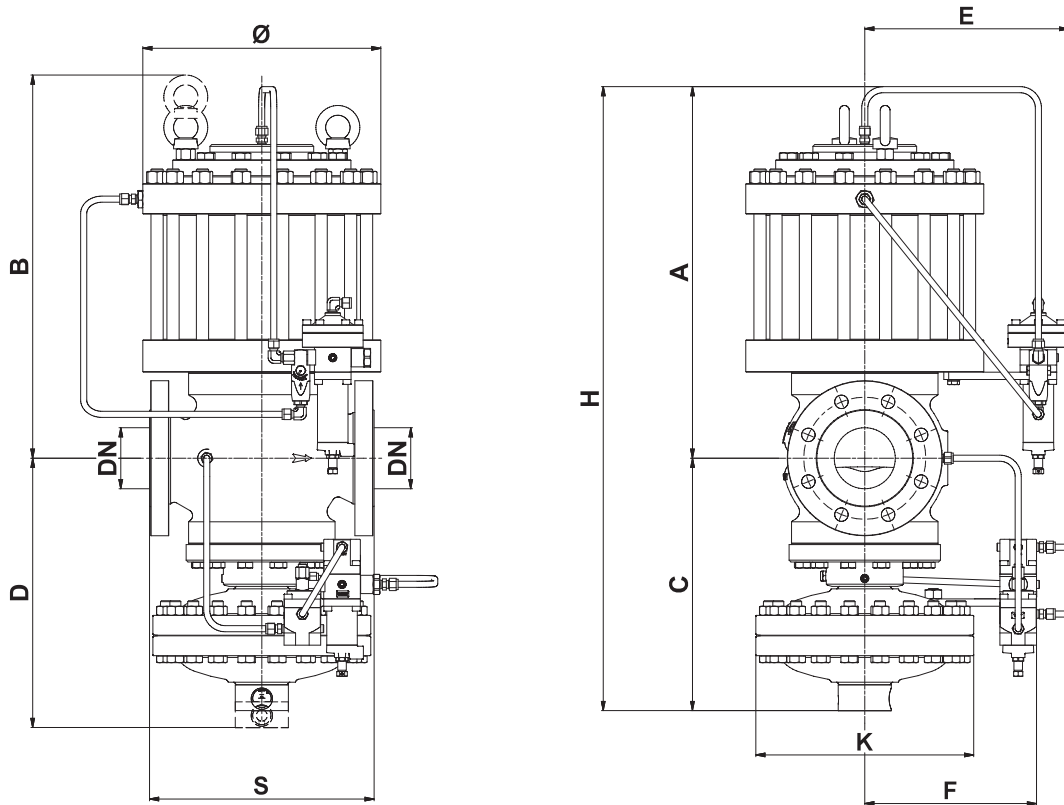


Figure 15 Aperflux 851 + DB/851 + PM/819 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)														
Size (DN) - [mm]	25		50		80		100		150		200		250	
Size (DN) - inches	1"		2"		3"		4"		6"		8"		10"	
	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	184	7.2"	254	10"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
Ø	220	8.7"	300	11.8"	330	13.0"	390	15.4"	480	18.9"	645	25.4"	740	29.1"
A	355	14.0"	420	16.5"	500	19.7"	570	22.4"	715	28.1"	910	35.8"	1025	40.4"
B	465	18.3"	530	20.9"	625	24.6"	695	27.4"	850	33.5"	1045	41.1"	1085	42.7"
C	320	12.6"	350	13.8"	430	16.9"	490	19.3"	650	25.6"	750	29.5"	800	31.5"
D	410	16.1"	430	16.9"	530	20.9"	600	23.6"	735	28.9"	850	33.5"	900	35.4"
E	192	7.6"	226	8.9"	246	9.7"	271	10.7"	264	10.4"	267	10.5"	292	11.5"
F	270	10.6"	270	10.6"	310	12.2"	310	12.2"	385	15.2"	385	15.2"	415	16.3"
H	685	27.0"	750	29.5"	905	35.6"	995	39.2"	1260	49.6"	1530	60.2"	1545	60.8"
Tubing Connections	Øe 10 x Øi 8 (on request imperial sizing)													
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	60	132	133	293	223	492	295	650	526	1160	950	2094	1640	3616
ANSI 300	62	137	135	298	232	511	325	717	568	1252	1024	2258	1692	3730
ANSI 600	63	139	137	302	235	518	335	739	601	1325	1064	2346	1792	3951

Table 14 Weights and dimensions



Sizing and Cg

In general, the choice of a regulator is made based on the calculation of the flow rate determined by the use of formulae using the flow rate coefficients (Cg) and the form factor (K1) as indicated by the EN 334 standard.

Flow rate coefficient							
Nominal size	25	50	80	100	150	200	250
Inches	1"	2"	3"	4"	6"	8"	10"
Cg	480	1550	3790	5554	11112	17316	24548
K1	113.9	113.9	113.9	113.9	113.9	113.9	113.9

Table 15 Flow rate coefficient

For sizing [PRESS HERE](#) or use the QR code:



Note: In case you do not have the proper credentials to access, feel free to contact your closest Pietro Fiorentini representative.

In general the online sizing considers multiple variables as the regulator is installed in a system, enabling a better and multiperspective approach to the sizing.

For different gases, and for natural gas with a different relative density other than 0.61 (compared to air), the correction coefficients from the following formula shall be applied.

$$F_c = \sqrt{\frac{175,8}{S \times (273,16 + T)}}$$

S = relative density (refere to table 16)
T = gas temperature (°C)

Correction Factor Fc

Gas Type	Relative Density S	Correction Factor Fc
Air	1.00	0.78
Propane	1.53	0.63
Butane	2.00	0.55
Nitrogen	0.97	0.79
Oxygen	1.14	0.73
Carbon Dioxide	1.52	0.63

Note: the table shows the Fc correction factors valid for Gas, calculated at a temperature of 15 °C and at the declared relative density.

Table 16 Correction factor Fc

Flow rate conversion

$$\text{Stm}^3/\text{h} \times 0.94795 = \text{Nm}^3/\text{h}$$

Nm³/h reference conditions T= 0 °C; P= 1 barg
Stm³/h reference conditions T= 15 °C; P= 1 barg

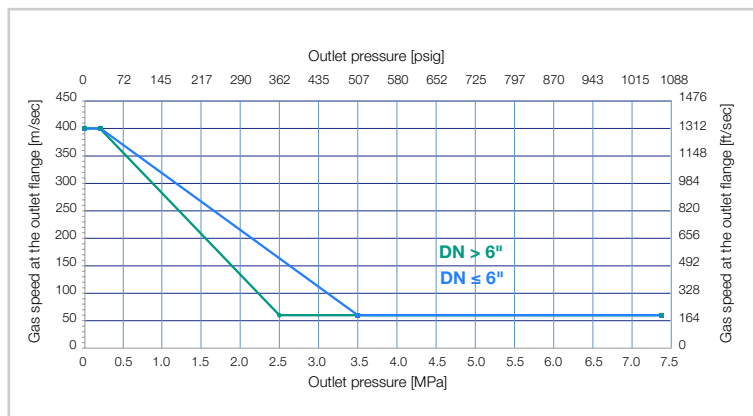
Table 17 Flow rate conversion

CAUTION:

In order to get optimal performance, to avoid premature erosion phenomena and to limit noise emissions, it is recommended to check that the gas speed at the outlet flange does not exceed the values of the graph below. The gas speed at the outlet flange may be calculated by means of the following formula:

$$V = 345.92 \times \frac{Q}{\text{DN}^2} \times \frac{1 - 0.002 \times \text{Pd}}{1 + \text{Pd}}$$

V = gas speed in m/s
Q = gas flow rate in Stm³/h
DN = nominal size of regular in mm
Pd = outlet pressure in barg





Sizing of regulators is usually made based on valve Cg value (table 15).

Flow rates at fully open position and various operating conditions are related by the following formulae where:

Q = flow rate in Stm³/h

Pu = inlet pressure in bar (abs)

Pd = outlet pressure in bar (abs).

- **A** > when the Cg value of the regulator is known, as well as Pu and Pd, the flow rate can be calculated as follows:

- **A-1** in sub critical conditions: (Pu < 2 x Pd)

$$Q = 0.526 \times C_g \times P_u \times \sin \left(K_1 \times \sqrt{\frac{P_u - P_d}{P_u}} \right)$$

- **A-2** in critical conditions: (Pu ≥ 2 x Pd)

$$Q = 0.526 \times C_g \times P_u$$

- **B** > vice versa, when the values of Pu, Pd and Q are known, the Cg value, and hence the regulator size, may be calculated using:

- **B-1** in sub-critical conditions: (Pu < 2 x Pd)

$$C_g = \frac{Q}{0.526 \times P_u \times \sin \left(K_1 \times \sqrt{\frac{P_u - P_d}{P_u}} \right)}$$

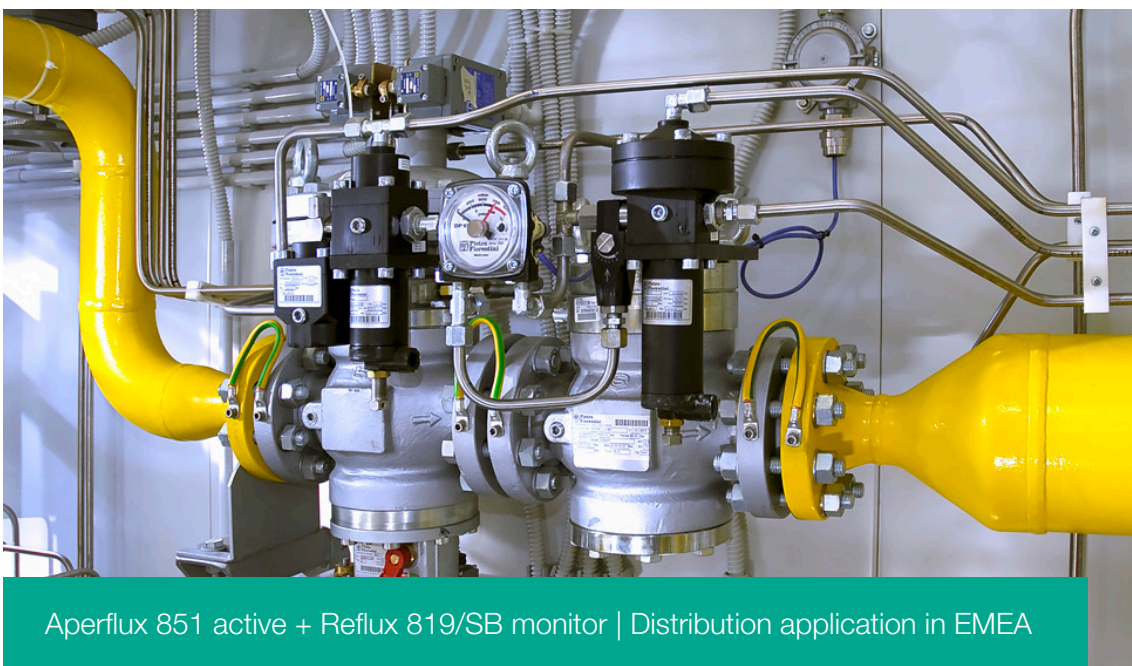
- **B-2** in critical conditions (Pu ≥ 2 x Pd)

$$C_g = \frac{Q}{0.526 \times P_u}$$

NOTE: The sin value is understood to be DEG.

Installations

Here below, at glance, are some typical installations by application and geographical location. On demand we are available to supply a more comprehensive experience list and/or references.





Pietro Fiorentini

TB0002ENG



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[aperflux851_technicalbrochure_ENG_revC](#)

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