

# SBC 782

Slam shut valves



**TECHNICAL BROCHURE**

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**[www.fiorentini.com](http://www.fiorentini.com)**

# Who we are

We are a global organization specialized in designing and manufacturing technologically advanced solutions for natural gas treatment, transmission and distribution systems.

We are the ideal partner for operators in the Oil & Gas sector, with a business offer that goes across the whole natural gas chain.

We are in constant evolution to meet our customers' highest expectations in terms of quality and reliability.

Our aim is to be a step ahead of the competition, with customized technologies and an after-sale service program undertaken with the highest grade of professionalism.



## Pietro Fiorentini advantages



Localised technical support

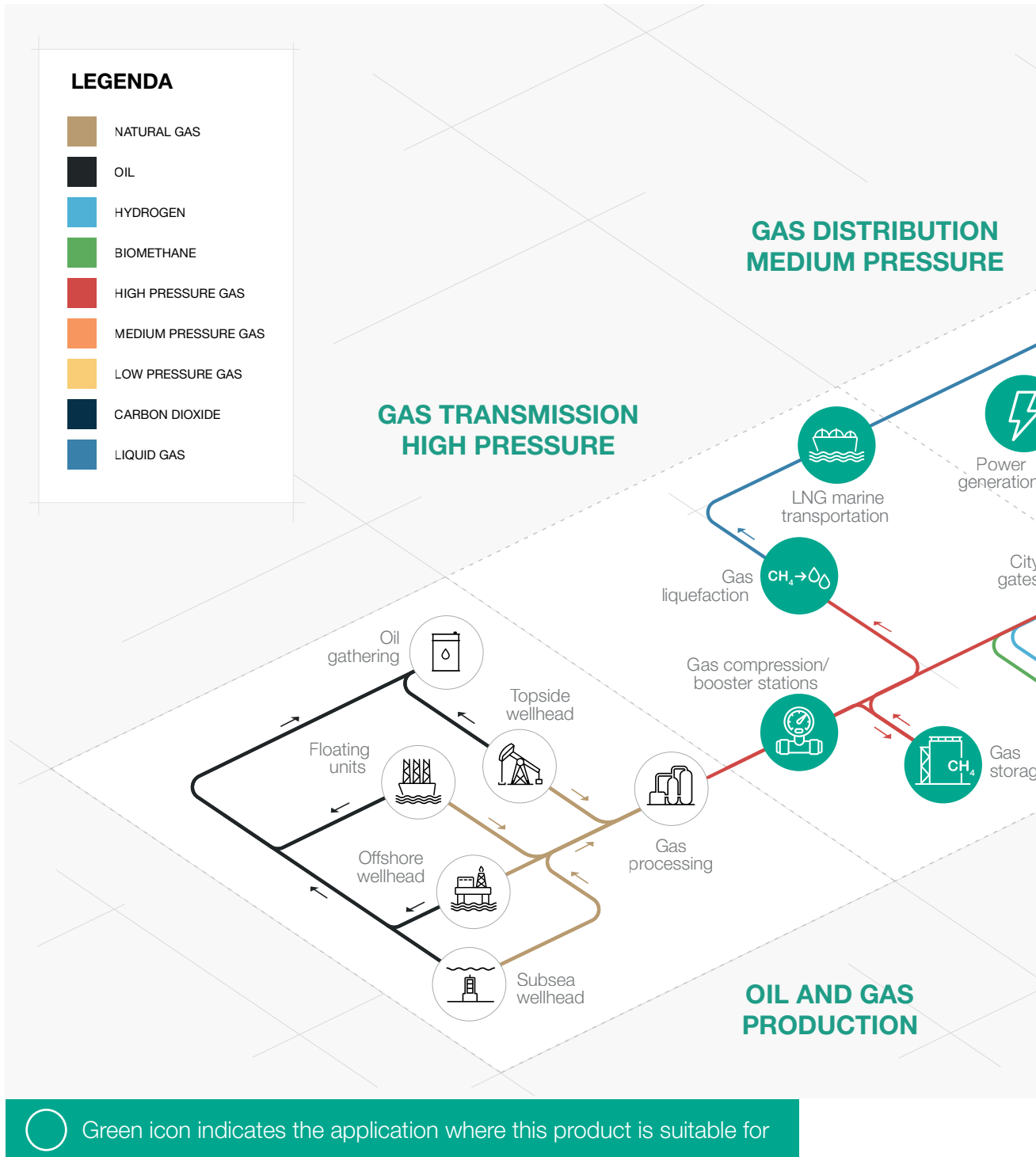


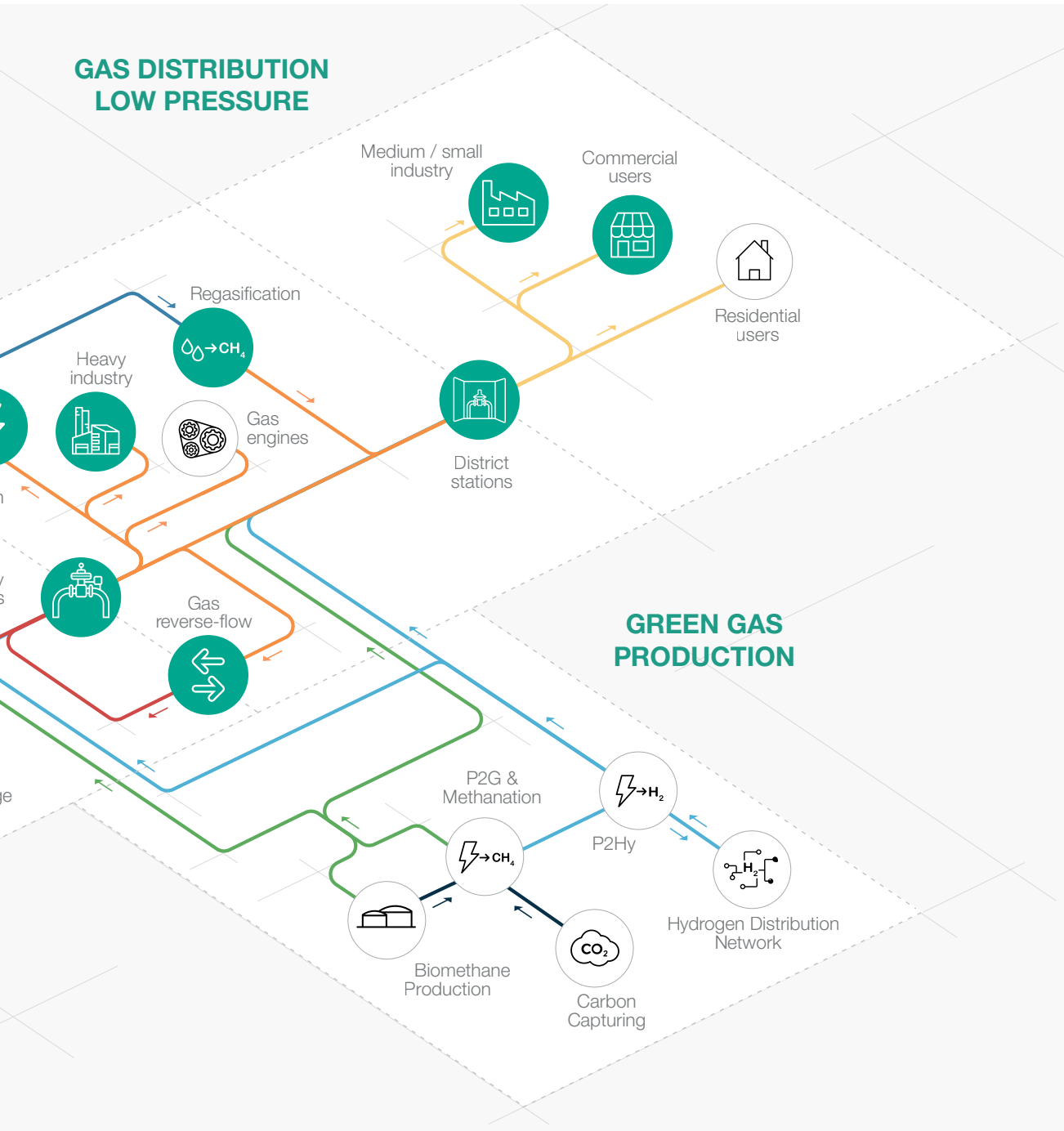
Experience since 1940



We operate in over 100 countries

# Area of Application





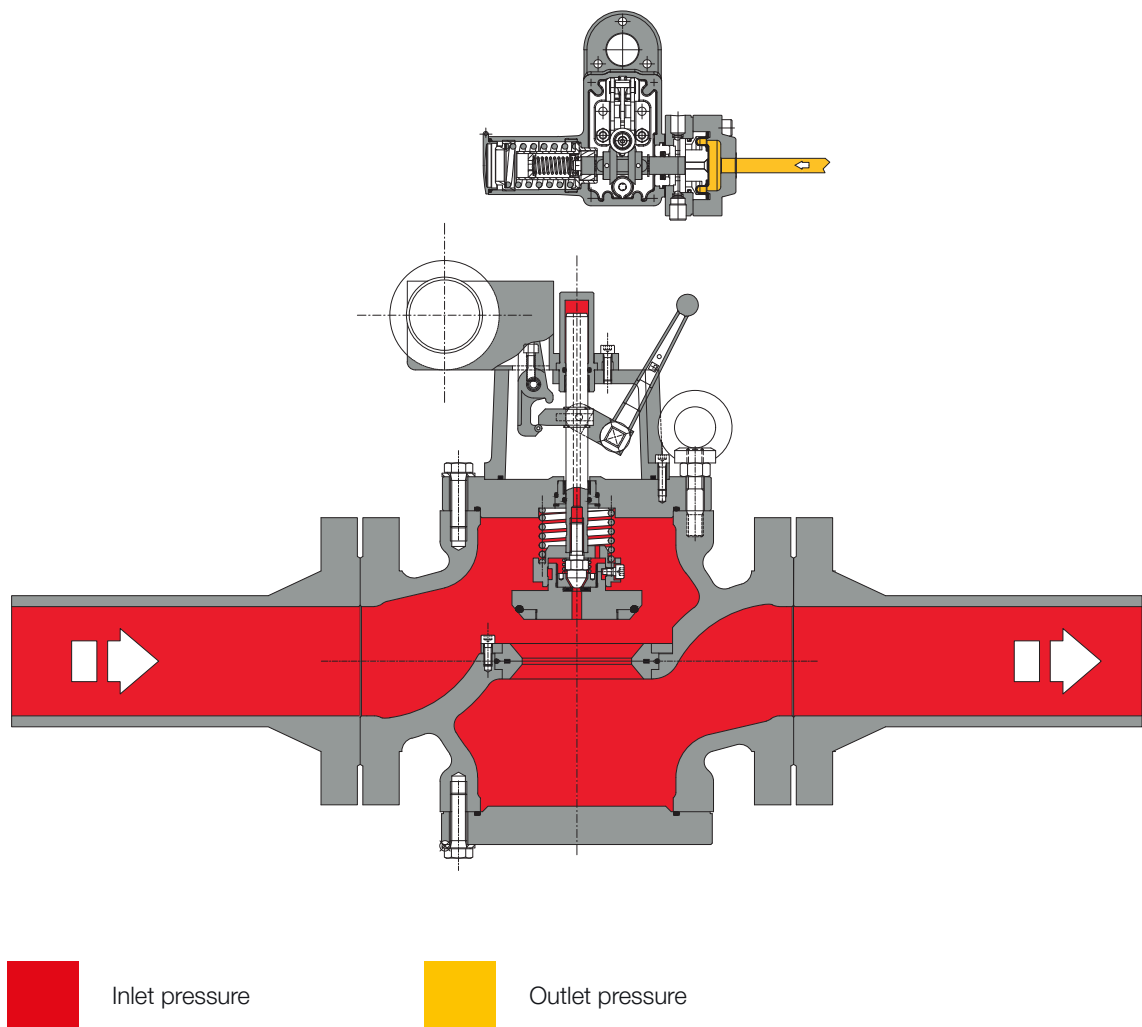
**Figure 1** Area of Application Map



# Introduction

**SBC 782** is a safety device, also called slam shut valve, suitable to quickly interrupt the gas flow when the pressure reaches a calibration set value.

This device is mainly used in high-pressure transmission systems and in medium pressure gas distribution networks.



**Figure 2** SBC 782

# Features and Calibration ranges

A key feature of a slam shut valves is to be **extremely fast in response time**, ensuring the tripping within 1 second. Set point adjustment of the slam shut is operated via a pressostatic device which is sensing the downstream pressure.

The tripping of the slam-shut device, besides occurring **automatically** when the predetermined set-point is exceeded.

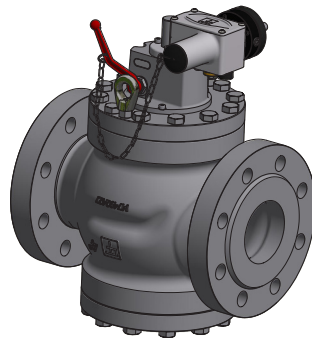
It can also be enabled locally, by pressing the suitable button available on the pressure switch, or remotely, as a result of the monitoring of the system or network on which the slam-shut device is installed.

As a result of the tripping of the slam-shut valve, the subsequent restoration of the normal operating condition, also called **RESET** operation, is carried out in a **purely manual manner**, after having verified and solved the causes that led to such a tripping.

This slam shut valve is suitable to be used with previously filtered, non corrosive gases, in natural gas transmission, power plants fuel gas skids and distribution networks as well as high load industrial application.




It is a **truly top entry design** which allows an **easy maintenance** of parts directly in the field **without removing the body from the pipework**.

The modular design of SB slam shut valve series allows its retrofitting on existing pressure regulators in the field without piping modifications.



**Figure 3** SBC 782

## SBC 782 competitive advantages

-  Over Pressure Shut-Off
-  Under Pressure Shut-Off
-  Internal by-pass
-  Push button for tripping test
-  Top Entry
-  Compact dimensions
-  Easy maintenance
-  Remote tripping option
-  Limit switch option
-  Biomethane compatible and available with specific versions for full Hydrogen or blending

## Features

Features	Values
Design pressure*	up to 10.2 MPa up to 102 barg
Ambient temperature*	from -20 °C to +60 °C from -4 °F to +140 °F
Inlet gas temperature range*	from -20 °C to +60 °C from -4 °F to +140 °F
Available Accessories	Limit switch, remote tripping
Accuracy class AG	up to 2.5 for OPSO (depending on working conditions) up to 2.5 for UPSO (depending on working conditions)
Over pressure setting range (OPSO)	from 2 KPa to 9 MPa from 20 mbarg to 90 barg
Under pressure setting range (UPSO)	from 1 KPa to 9 MPa from 10 mbarg to 90 barg
Nominal dimensions DN	DN 25 / 1"; DN 50 / 2"; DN 80 / 3"; DN 100 / 4"; DN 150 / 6"; DN 200 / 8"; DN 250 / 10"
Connections*	Class 150/300/600 RF / RTJ according to ASME B 16.5 or PN 16/25/40 according to EN 1092-1
End to end dimensions	according to EN 334, EN 14382

**(\*) REMARK: Different functional features and/or extended temperature ranges available on request. Stated temperature ranges are the maximum for which the equipment's full performance, including accuracy, are fulfilled. Standard product may have a narrower range.**

**Table 1** Features



# Materials and Approvals

Part	Material
Body	Cast steel ASTM A 352 LCC for class ANSI 600 and 300 Cast steel ASTM A 216 WCB for class ANSI 150 and PN 16
Stem	AISI 416 stainless steel
Plug	Stainless steel
Valve seat	Stainless steel
Sealing ring	Nitrile rubber
Compression fittings	According to DIN 2353 in zinc-plated carbon steel

**REMARK: The materials indicated above refer to the standard models. Different materials can be provided according to specific needs.**

**Table 2** Materials

## Construction Standards and Approvals

**SBC 782** slam shut valve is designed according to the European standard EN 14382.

The product is certified according to European Directive 2014/68/EU (PED).

Leakage class: bubble tight, better than VIII according to ANSI/FCI 70-3.



EN 14382



PED-CE



# Pressure switch

## types and ranges

Pressure switch types and ranges					
SSV Type	Model	Operation	Range Wh		Spring Table web link
			KPa	mbarg	
SB/82	101M	OPSO	2 - 100	20 - 1000	<a href="#">TT 1331</a>
		UPSO	1 - 26	10 - 260	
SSV Type	Model	Operation	Range Wh		Spring Table web link
			MPa	barg	
SB/82	102M	OPSO	0.02 - 0.55	0.2 - 5.5	<a href="#">TT 1331</a>
		UPSO	0.02 - 0.28	0.2 - 2.8	
SB/82	102MH	OPSO	0.02 - 0.55	0.2 - 5.5	<a href="#">TT 1331</a>
		UPSO	0.28 - 0.55	2.8 - 5.5	
SB/82	103M	OPSO	0.2 - 2.2	2 - 22	<a href="#">TT 1331</a>
		UPSO	0.02 - 0.8	0.2 - 8	
SB/82	103MH	OPSO	0.2 - 2.2	2 - 22	<a href="#">TT 1331</a>
		UPSO	0.8 - 1.9	8 - 19	
SB/82	104M	OPSO	1.5 - 4.5	15 - 45	<a href="#">TT 1331</a>
		UPSO	0.16 - 1.8	1.6 - 18	
SB/82	104MH	OPSO	1.5 - 4.5	15 - 45	<a href="#">TT 1331</a>
		UPSO	1.8 - 4.1	18 - 41	
SB/82	105M	OPSO	3 - 9	30 - 90	<a href="#">TT 1331</a>
		UPSO	0.3 - 4.4	3 - 44	
SB/82	105MH	OPSO	3 - 9	30 - 90	<a href="#">TT 1331</a>
		UPSO	4.4 - 9	44 - 90	

**Table 3** Settings table

General link to the calibration tables: [PRESS HERE](#) or use the QR code:

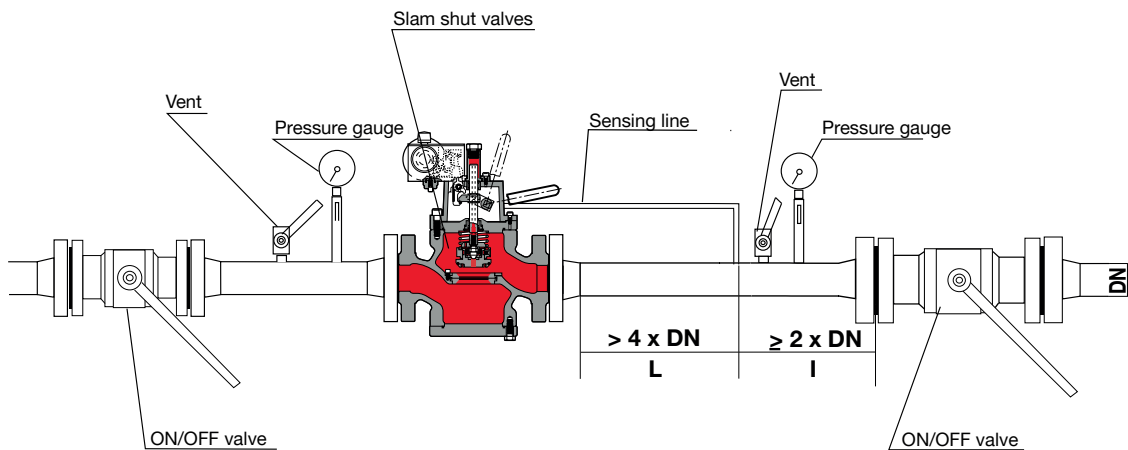


# Accessories

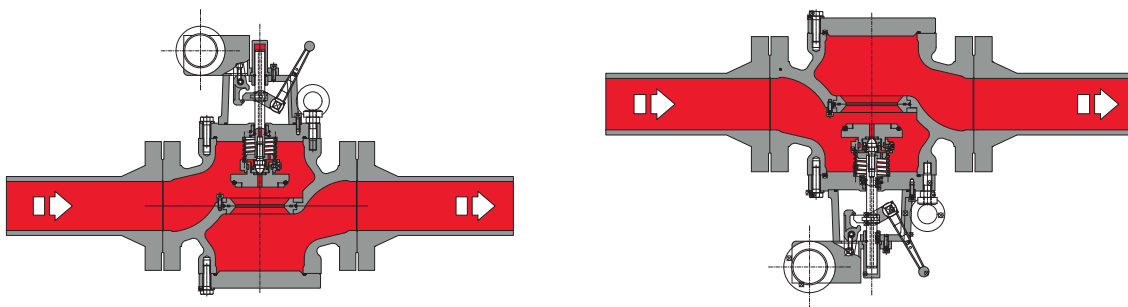
- Limit switches
- Remote tripping

## In-line Installation

The following example is provided as a recommendation to get the best performance from the slam shut valves SBC 782.



**Figure 4** SBC 782 inline installation



**Figure 5** SBC 782 recommended installations





# Weights and Dimensions

## SBC 782

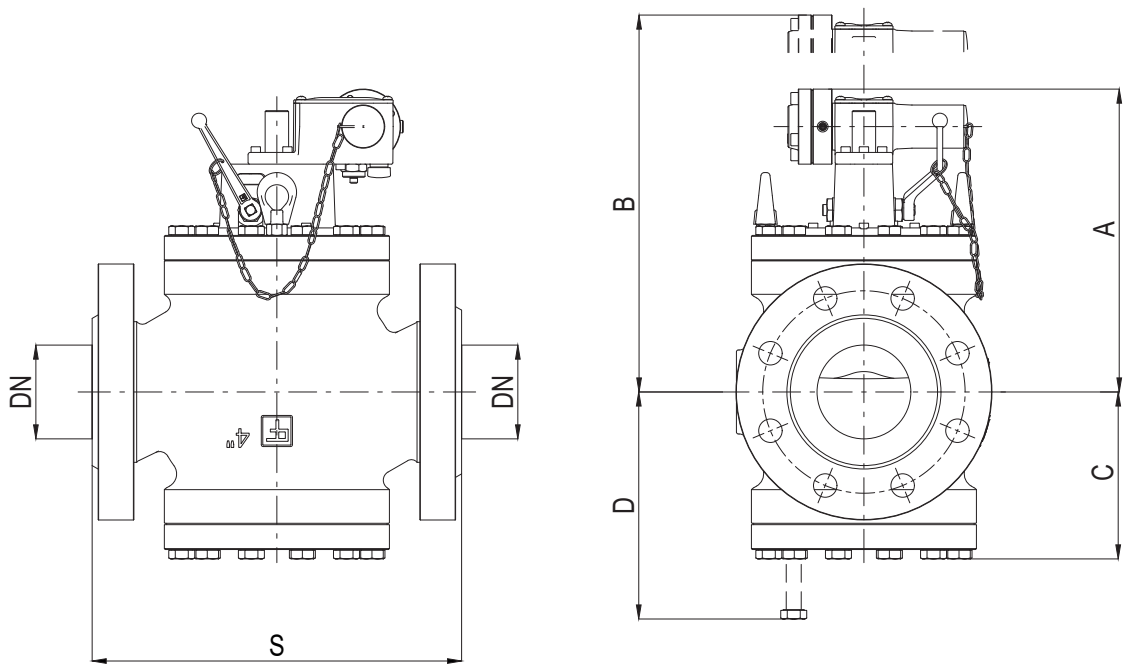


Figure 6 SBC 782 dimensions

Weights and Dimensions (for other connections please contact your closest Pietro Fiorentini representative)																
Size (DN) - [mm]	25		50		65		80		100		150		200		250	
Size (DN) - inches	1"		2"		2" 1/2		3"		4"		6"		8"		10"	
	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches	[mm]	inches
S - ANSI 150/PN16	183	7.2"	254	10.0"	277	10.9"	298	11.7"	352	13.9"	451	17.8"	543	21.4"	673	26.5"
S - ANSI 300	197	7.8"	267	10.5"	-	-	317	12.5"	368	14.5"	473	18.6"	568	22.4"	708	27.9"
S - ANSI 600	210	8.3"	286	11.3"	-	-	336	13.2"	394	15.5"	508	20.0"	609	24.0"	752	29.6"
A	215	8.5"	240	9.4"	270	10.6"	315	12.4"	300	11.8"	375	14.8"	450	17.7"	530	20.9"
B	280	11.0"	330	13.0"	380	15.0"	425	16.7"	440	17.3"	560	22.0"	625	24.6"	730	28.7"
C	100	3.9"	130	5.1"	140	5.5"	150	5.9"	190	7.5"	225	8.9"	265	10.4"	340	13.4"
D	130	5.1"	160	6.3"	180	7.1"	200	7.9"	250	9.8"	275	10.8"	320	12.6"	440	17.3"
Tubing Connections	Øe 10 x Øi 8 (on request imperial sizing)															
Weight	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs	Kg	lbs
ANSI 150/PN16	21	46	37	82	45	99	51	112	79	174	154	340	255	562	430	948
ANSI 300	22	49	40	88	48	106	54	119	95	209	190	419	290	639	577	1272
ANSI 600	23	51	42	93	51	112	57	126	100	220	210	463	335	739	577	1272

Table 4 Weights and dimensions

# Sizing and Cg

In general, the choice of a slam-shut valve is made of several factors, but primarily by the differential pressure drop generated downstream and the energy generated by the gas flow on the internal mechanism. For this purpose Pietro Fiorentini has developed a specific online tool for slam-shut valve sizing following the calculation guidelines available from EN14382 standard.

For sizing [PRESS HERE](#) or use the QR code:



**Note:** In case you do not have the proper credentials to access, feel free to contact your closest Pietro Fiorentini representative.



# Customer Centricity

Pietro Fiorentini is one of the main Italian international companies with high focus on product and service quality.

The main strategy is to create a stable long-term oriented relationship, putting the customer's needs first. Lean management and thinking and customer centricity are used to improve and maintain the highest level of customer experience.



## Support

One of Pietro Fiorentini's top priorities is to provide support to the client in all phases of project development, during installation, commissioning and operation. Pietro Fiorentini has developed a highly standardized intervention management system, which helps to facilitate the entire process and effectively archive all the interventions carried out, drawing on valuable information to improve the product and service. Many services are available remotely, avoiding long waiting times or expensive interventions.



## Training

Pietro Fiorentini offers training services available for both experienced operators and new users. The training is composed of the theoretical and the practical parts, and is designed, selected and prepared according to the level of use and the customer's need.



## Customer Relation Management (CRM)

The centrality of customer is one of the main missions and vision of Pietro Fiorentini. For this reason, Pietro Fiorentini has enhanced the customer relation management system. This enables to track every opportunity and request from Customer in one single point and make free the information flow.





# Pietro Fiorentini

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